SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of:
US OSHA Hazard Communication Standard 2024 (29 CFR 1910.1200)

Revision date: 09-11-2026 **Revision Number:** 1

1. Identification

Product identifier

Product Name 615.06 DISP PIGMENT PTFE BLUE

Other means of identification

Product Code TP09990843

Material number(s) TP09990843QR

UN number or ID number UN1263

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended use For industrial use only

Restrictions on use None.

Details of the supplier of the safety data sheet

Supplier Address
Avient Corporation
33587 Walker Road, Avon Lake, OH 44012

E-mail address regulatoryservices@avient.com

Emergency telephone number

Company Phone Number 1 (440) 930-1000
or 1 (844) 4 AVIENT

24 Hour Emergency Phone Number CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident)

Emergency Telephone No information available

2. Hazard(s) identification

Classification of the substance or mixture

Flammable liquids	Category 3
Carcinogenicity	Category 1A

Hazards not otherwise classified (HNOC)
Not applicable.

Label elements



Danger

Hazard statements
Flammable liquid and vapor.
May cause cancer.

Precautionary Statements - Prevention
Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Keep container tightly closed.
Use explosion-proof electrical, ventilating and lighting equipment.
Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
Ground and bond container and receiving equipment.
Use non-sparking tools.
Take action to prevent static discharges.
Wear protective gloves, protective clothing, eye protection, face protection, and hearing protection.

Precautionary Statements - Response
IF exposed or concerned: Get medical advice and attention.
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Precautionary Statements - Storage
Store locked up.
Store in a well-ventilated place. Keep cool.

Precautionary Statements - Disposal
Dispose of contents and container in accordance with local, regional, national, and international regulations as applicable.

Hazards classified under paragraph (d)(1)(ii) of 1910.1200
No information available.

Other information
Toxic to aquatic life with long lasting effects.

3. Composition/information on ingredients

Substance

Not applicable.

Mixture

Chemical name	CAS No.	Weight-%	Trade secret / Unique identifier
C.I. Pigment Blue 28	1345-16-0	40 - 60%	*
Hydrocarbons, C10-C12, isoalkanes, <2% aromatics	90622-57-4	20 - 40%	*
Hydrocarbons, C9-C11, n-alkanes, isoalkanes, cyclics, < 2% aromatics_H226_H304_H336	64742-48-9	1 - 3%	*
Isopropyl alcohol	67-63-0	0.1 - 1%	*

4. First-aid measures

Description of first aid measures

General advice IF exposed or concerned: Get medical advice and attention.

Inhalation Move victim to fresh air. Get medical attention immediately if symptoms occur.

Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. Do not rub affected area.
Skin contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes.
Ingestion	Rinse mouth. Do NOT induce vomiting. Get medical attention if symptoms occur.
Self-protection of the first aider	Remove all sources of ignition. Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Use personal protective equipment as required. See section 8 for more information.

Most important symptoms and effects, both acute and delayed

Symptoms	No information available.
Effects of Exposure	May cause cancer.

Indication of any immediate medical attention and special treatment needed

Note to physicians	Treat symptomatically.

5. Fire-fighting measures

Suitable Extinguishing Media	Dry chemical. Carbon dioxide (CO2). Water spray. Alcohol resistant foam.
Unsuitable extinguishing media	Do not use water jetstream.
Specific hazards arising from the chemical	Risk of ignition. Keep product and empty container away from heat and sources of ignition. In the event of fire, cool tanks with water spray. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Hazardous combustion products	Decomposition products can include and are not limited to:. Carbon monoxide. Carbon dioxide (CO2). Nitrogen oxides (NOx). Ammonia. Fluorinated oxides. Hydrogen fluoride. Hydrogen sulfide. Sulfur oxides. Sulfur trioxide. Oxides of sulfur. Phosphorus oxides. Phosphine.

Explosion data

Sensitivity to mechanical impact	None.
Sensitivity to static discharge	Yes.
Special protective equipment and precautions for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protective equipment.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions	Evacuate personnel to safe areas. Use personal protective equipment as required. See section 8 for more information. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Keep people away from and upwind of spill/leak. ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Pay attention to flashback. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Do not touch or walk through spilled material.
Other information	Ventilate the area. Refer to protective measures listed in Sections 7 and 8.
For emergency responders	Use personal protection recommended in Section 8.

Methods and material for containment and cleaning up

Methods for containment Stop leak if you can do it without risk. Do not touch or walk through spilled material. A vapor suppressing foam may be used to reduce vapors. Dike far ahead of spill to collect runoff water. Keep out of drains, sewers, ditches and waterways. Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal.

Methods for cleaning up Take precautionary measures against static discharges. Dam up. Soak up with inert absorbent material. Pick up and transfer to properly labeled containers.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

Reference to other sections See section 8 for more information. See section 13 for more information.

7. Handling and storage

Precautions for safe handling

Advice on safe handling Use personal protective equipment. Avoid breathing vapors or mists. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use grounding and bonding connection when transferring this material to prevent static discharge, fire or explosion. Use with local exhaust ventilation. Use spark-proof tools and explosion-proof equipment. Keep in an area equipped with sprinklers. Use according to package label instructions. Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing.

General hygiene considerations Do not eat, drink or smoke when using this product. Contaminated work clothing must not be allowed out of the workplace. Regular cleaning of equipment, work area and clothing is recommended. Wash hands before breaks and immediately after handling the product.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Keep in properly labeled containers. Do not store near combustible materials. Keep in an area equipped with sprinklers. Store in accordance with the particular national regulations. Store in accordance with local regulations.

8. Exposure controls/personal protection

Control Parameters

Exposure Limits

Chemical name	ACGIH TLV	OSHA PEL	NIOSH
C.I. Pigment Blue 28 (1345-16-0)	TWA: 0.02 mg/m³ Co inhalable particulate matter TWA: 1 mg/m³ respirable particulate matter DS RS	-	-
Isopropyl alcohol (67-63-0)	TWA: 200 ppm STEL: 400 ppm	TWA: 400 ppm TWA: 980 mg/m³ (vacated) TWA: 400 ppm (vacated) TWA: 980 mg/m³ (vacated) STEL: 500 ppm (vacated) STEL: 1225 mg/m³	TWA: 400 ppm; TWA: 980 mg/m³; STEL: 500 ppm STEL: 1225 mg/m³ IDLH: 2000 ppm

Note See section 16 for terms and abbreviations.

Other information on limit values Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).

Biological occupational exposure limits

Chemical name	ACGIH
C.I. Pigment Blue 28 (1345-16-0)	15 µg/L - urine (Cobalt) - end of shift at end of workweek
Isopropyl alcohol (67-63-0)	40 mg/L - urine (Acetone) - end of shift at end of workweek

Appropriate engineering controls

Engineering controls Ensure adequate ventilation, especially in confined areas. Apply technical measures to comply with the occupational exposure limits.

Individual protection measures, such as personal protective equipment

Eye/face protection Tight sealing safety goggles.

Hand protection Wear suitable gloves.

Skin and body protection Wear suitable protective clothing. Antistatic boots. Chemical resistant apron. Wear fire resistant or flame retardant clothing.

Respiratory protection Use appropriate respiratory protection. Consult with an industrial hygienist to determine the appropriate respiratory protection for your specific use of this material.

Environmental exposure controls Local authorities should be advised if significant spillages cannot be contained.

9. Physical and chemical properties

Information on basic physical and chemical properties

Appearance Liquid
Physical state Liquid
Color No information available
Odor (includes odor threshold) Slight

Property	Values	Remarks • Method
Melting point / freezing point	No data available	None known
Boiling point (or initial boiling point or boiling range)	85 °C / 185 °F	None known
Flammability	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Flash point	41 °C / 105.8 °F	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	None known
SADT (°C)	No data available	None known
pH	No data available	None known
pH (as aqueous solution)	No data available	None known
Kinematic viscosity	21	None known
Dynamic viscosity	No data available	None known
Solubility	No data available	None known
Water solubility	No data available	None known
Partition coefficient n-octanol/water (log value)	No data available	None known

Vapor pressure (includes evaporation rate)	No data available	None known
Evaporation rate	No data available	None known
Density and/or relative density	No data available	None known
Bulk density	No data available	
Liquid Density	No data available	
Relative vapor density	No data available	None known
Particle characteristics		None known
Particle Size	No data available	
Particle Size Distribution	No data available	

Other information

10. Stability and reactivity

Reactivity No information available.

Chemical stability Stable under recommended storage conditions.

Possibility of hazardous reactions None under normal processing.

Conditions to avoid Heat, flames and sparks.

Incompatible materials Strong oxidizing agents, strong acids, and strong bases.

Hazardous decomposition products None under normal use conditions.

11. Toxicological information

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Information on likely routes of exposure

Product Information

Inhalation Specific test data for the substance or mixture is not available.

Eye contact Specific test data for the substance or mixture is not available.

Skin contact Specific test data for the substance or mixture is not available.

Ingestion Specific test data for the substance or mixture is not available.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms No information available.

Acute toxicity Based on available data, the classification criteria are not met.

Numerical measures of toxicity

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Hydrocarbons, C10-C12, isoalkanes, <2% aromatics (90622-57-4)	> 10 g/kg (Rat)	> 3200 mg/kg (Rabbit)	> 12200 mg/m³ (Rat) 4 h
Hydrocarbons, C9-C11, n-alkanes,	> 6000 mg/kg (Rat)	> 5000 mg/kg (Rabbit)	> 8500 mg/m³ (Rat) 4 h

isoalkanes, cyclics, < 2% aromatics_H226_H304_H336 (64742-48-9)			
Isopropyl alcohol (67-63-0)	-	4059 mg/kg (Rabbit)	-

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Based on available data, the classification criteria are not met.

Serious eye damage/eye irritation Based on available data, the classification criteria are not met.

Respiratory or skin sensitization Based on available data, the classification criteria are not met.

Germ cell mutagenicity Based on available data, the classification criteria are not met.

Carcinogenicity Contains a known or suspected carcinogen. Classification based on data available for ingredients. May cause cancer.

The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	ACGIH	IARC	NTP	OSHA
C.I. Pigment Blue 28 (1345-16-0)	A3	Group 2B	Reasonably Anticipated	X
Isopropyl alcohol (67-63-0)	-	Group 3	-	X

Reproductive toxicity Based on available data, the classification criteria are not met.

STOT - single exposure Based on available data, the classification criteria are not met.

STOT - repeated exposure Based on available data, the classification criteria are not met.

Aspiration hazard No information available.

Other adverse effects No information available.

Interactive effects No information available.

12. Ecological information

Ecotoxicity Toxic to aquatic life with long lasting effects.

Aquatic ecotoxicity

Component Information

Chemical name	Fish	Crustacea	Algae/aquatic plants	Toxicity to microorganisms
Hydrocarbons, C10-C12, isoalkanes, <2% aromatics (90622-57-4)	LC50: =2600mg/L (96h, Pimephales promelas)	-	-	-

Persistence and degradability No information available.

Bioaccumulative potential No information available.

Mobility in soil No information available.

Other adverse effects No information available.

13. Disposal considerations

Disposal methods

Waste from residues/unused products Should not be released into the environment. Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Empty containers pose a potential fire and explosion hazard. Do not cut, puncture or weld containers.

California Hazardous Waste Status This product contains one or more substances that are listed with the State of California as a hazardous waste.

14. Transport information

DOT

UN number or ID number	UN1263
Proper shipping name	Paint
Transport hazard class(es)	3
Packing group	III
Special Provisions	367, B1, B52, B131, IB3, T2, TP1, TP29
DOT Marine Pollutant	I
Marine pollutant	Alkanes, C9-12-iso-
Description	UN1263, Paint, 3, III, Marine pollutant
Emergency Response Guide Number	128

TDG

UN number or ID number	UN1263
UN proper shipping name	Paint
Transport hazard class(es)	3
Packing group	III
Marine pollutant name	Hydrocarbons, C10-C12, isoalkanes, <2% aromatics.
Description	UN1263, Paint, 3, III

MEX

UN number or ID number	UN1263
UN proper shipping name	Paint
Transport hazard class(es)	3
Packing group	III
Description	UN1263, Paint, 3, III
Special Provisions	163, 223, 367

ICAO (air)

UN number or ID number	UN1263
UN proper shipping name	Paint
Transport hazard class(es)	3
Packing group	III
Description	UN1263, Paint, 3, III
Special Provisions	A3, A72, A192

IATA

UN number or ID number	UN1263

UN proper shipping name	Paint
Transport hazard class(es)	3
Packing group	III
Environmental hazards	Yes
Special Provisions	A3, A72, A192
ERG Code	3L
Description	UN1263, Paint, 3, III

IMDG

UN number or ID number	UN1263
UN proper shipping name	Paint
Transport hazard class(es)	3
Packing group	III
Marine pollutant indicator	P
Marine pollutant name	Hydrocarbons, C10-C12, isoalkanes, <2% aromatics
Special Provisions	163, 223, 367, 955
EmS-No.	F-E, S-E

Underlined EMS codes indicate additional advice is given in the emergency response procedures

Description	UN1263, Paint, 3, III, (41°C c.c.), Marine pollutant

15. Regulatory information

International Regulations

The Rotterdam Convention Not applicable

International Inventories

TSCA	Complies
DSL/NDSL	Complies
ENCS	Not determined
IECSC	Complies
KECL	Complies
PICCS	Complies
AIIC	Complies
NZIoC	Complies
TCSI	Complies

US Federal Regulations

SARA 313
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories
Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act)
This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

Chemical name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
C.I. Pigment Blue 15 (147-14-8)	-	X	-	-

CAA (Clean Air Act)
This product does not contain any substances regulated as pollutants pursuant to Clean Air Act (CAA).

CERCLA
This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

US State Regulations

California Proposition 65
This product does **NOT** contain CaProp 65 substances above 0.1%!

U.S. State Right-to-Know Regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania
C.I. Pigment Blue 28 (1345-16-0)	X	-	X
Isopropyl alcohol (67-63-0)	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. Other information

NFPA	**Health hazards** 0	**Flammability** 2	**Instability** 0	**Special hazards** -
HMIS	**Health hazards** *	**Flammability** 2	**Physical hazards** 0	**Personal protection** -

Chronic Hazard Star Legend ** = Chronic Health Hazard*

Key or legend to abbreviations and acronyms used in the safety data sheet
List may include phrases which are not applicable to this product

ACGIH	American Conference of Governmental Industrial Hygienists
ADN	Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways (Europe)
ADR	Agreement concerning the International Carriage of Dangerous Goods by Road (Europe)
AIIC	Australian Inventory of Industrial Chemicals
ATE	Acute Toxicity Estimate
ASTM	American Society for the Testing of Materials
bar	Biological Reference Values for Chemical Compounds in the Work Area
BAT	Biological tolerance values for occupational exposure
BEL	Biological exposure limits
bw	Body weight
Ceiling	Maximum limit value
CMR	Carcinogen, Mutagen or Reproductive Toxicant
DOT	Department of Transportation (United States)
DSL	Domestic Substances List (Canada)
ECEL	Existing Chemical Exposure Limit
EINECS	European Inventory of Existing Chemical Substances
ELINCS	European List of Notified Chemical Substances
EmS	Emergency Schedule
ENCS	Existing and New Chemical Substances (Japan)
EPA	U.S. Environmental Protection Agency
GHS	Globally Harmonized System
HMIS	Hazardous Materials Identification System
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IBC	International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk

ICAO	International Civil Aviation Organization
IECSC	Inventory of Existing Chemical Substances in China
IMDG	International Maritime Dangerous Goods
IMO	International Maritime Organization
ISO	International Organization for Standardization
KECI	Korean Existing Chemicals Inventory
LC50	Lethal Concentration to 50% of a test population
LD50	Lethal Dose to 50% of a test population (Median Lethal Dose)
MARPOL	International Convention for the Prevention of Pollution from Ships
NDSL	Non-Domestic Substances List (Canada)
NFPA	National Fire Protection Association
NIOSH	National Institute for Occupational Safety and Health
n.o.s.	Not Otherwise Specified
NOAEC	No Observed Adverse Effect Concentration
NOAEL	No Observed Adverse Effect Level
NOELR	No Observable Effect Loading Rate
NTP	National Toxicology Program (United States)
NZIoC	New Zealand Inventory of Chemicals
OECD	Organization for Economic Cooperation and Development
OEL	Occupational exposure limits
OSHA	Occupational Safety and Health Administration of the US Department of Labor
PBT	Persistent, Bioaccumulative and Toxic substance
PICCS	Philippines Inventory of Chemicals and Chemical Substances
PMT	Persistent, Mobile and Toxic
PPE	Personal protective equipment
QSAR	Quantitative Structure Activity Relationship
RID	Agreement concerning the International Carriage of Dangerous Goods by Rail (Europe)
SADT	Self-Accelerating Decomposition Temperature
SAR	Structure-activity relationship
SARA	Superfund Amendments and Reauthorization Act
SDS	Safety Data Sheet
SL	Surface Limit
STEL	Short Term Exposure Limit
STOT RE	Specific target organ toxicity - Repeated exposure
STOT SE	Specific target organ toxicity - Single exposure
TCSI	Taiwan Chemical Substance Inventory
TDG	Transport of Dangerous Goods (Canada)
TSCA	Toxic Substances Control Act (United States)
TWA	Time-Weighted Average
UN	United Nations
VOC	Volatile organic compounds
vPvB	Very Persistent and Very Bioaccumulative
vPvM	Very Persistent and Very Mobile
As	Allergenic substance
DS	Dermal Sensitizer
Ot	Ototoxicant
pOt	Ototoxicant - potential to cause hearing disorders
PS	Photosensitizer
RS	Respiratory Sensitizer
S	Sensitizer
poS	Sensitizer - capable of causing occupational asthma
Sa	Simple asphyxiant
Sd	Skin designation
pSd	Skin designation - potential for cutaneous absorption
Sdv	Skin designation - vacated
Sk	Skin notation
dSk	Skin notation - danger of cutaneous absorption
pSk	Skin notation - potential for cutaneous absorption

Key literature references and sources for data used to compile the SDS
U.S. Agency for Toxic Substances and Disease Registry (ATSDR)
U.S. Environmental Protection Agency ChemView Database
European Food Safety Authority (EFSA)
U.S. Environmental Protection Agency
U.S. EPA Acute Exposure Guideline Level(s) (AEGL(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
U.S. Hazardous Substance Data Bank (HSDB)
International Uniform Chemical Information Database (IUCLID)
Japan National Institute of Technology and Evaluation (NITE)
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
U.S. National Institute for Occupational Safety and Health (NIOSH)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine’s PubMed database (NLM PUBMED)
U.S. National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
International Organization for Economic Co-operation and Development (OECD) Environment, Health, and Safety Publications
International Organization for Economic Co-operation and Development (OECD) High Production Volume Chemicals Program
International Organization for Economic Co-operation and Development (OECD) Screening Information Data Set
United Nations World Health Organization (WHO)

Revision date	09-11-2026
Revision Note	No information available.

Disclaimer

Notice to reader: To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly, this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet