

**SAFETY DATA SHEET****SILCOPAS GREEN 045**

Version Number 1.9  
Revision Date 03/12/2026

Page 1 of 16  
Print Date 03/13/2026

# SAFETY DATA SHEET

## SILCOPAS GREEN 045

### Section 1. Identification

**GHS product identifier** : SILCOPAS GREEN 045  
**Chemical name** : Mixture  
**CAS number** : Mixture  
**Other means of identification** : FO00015013  
**Product type** : liquid

**Relevant identified uses of the substance or mixture and uses advised against**

**Product use** : Industrial applications. Plastics.

**Supplier's details** : **GSDI Specialty Dispersions, Inc.**  
1675 Navarre Road SW, Massillon,  
Ohio USA 44646

1 (440) 930-1000 or 1 (844) 4AVIENT

**Emergency telephone number (with hours of operation)** : CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).

### Section 2. Hazards identification

**OSHA/HCS status** : While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.

**Classification of the substance or mixture** : Not classified.

**GHS label elements**

**Signal word** : No signal word.  
**Hazard statements** : No known significant effects or critical hazards.

**Precautionary statements**

**SAFETY DATA SHEET****SILCOPAS GREEN 045**

Version Number 1.9  
Revision Date 03/12/2026

Page 2 of 16  
Print Date 03/13/2026

**Prevention** : Not applicable.  
**Response** : Not applicable.  
**Storage** : Not applicable.  
**Disposal** : Not applicable.  
**Hazards not otherwise classified** : None known.  
  
**Hazards identified when used** : No known significant effects or critical hazards.

<b>Section 3. Composition/information on ingredients</b>
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**Substance/mixture** : Mixture  
**Chemical name** : SILCOPAS GREEN 045  
**Other means of identification** : SILCOPAS GREEN 045

<b>Ingredient name</b>	<b>Synonyms</b>	<b>%</b>	<b>Identifiers</b>
Chromium oxide	chromium (III) oxide	>= 15 - <= 40	CAS: 1308-38-9

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

**There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.**

**Occupational exposure limits, if available, are listed in Section 8.**

<b>Section 4. First aid measures</b>
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**Description of necessary first aid measures**

**Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.  
**Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.  
**Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.  
**Ingestion** : Wash out mouth with water. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

**Most important symptoms/effects, acute and delayed**

**SAFETY DATA SHEET****SILCOPAS GREEN 045**

Version Number 1.9  
Revision Date 03/12/2026

Page 3 of 16  
Print Date 03/13/2026

**Potential acute health effects**

- Eye contact** : No known significant effects or critical hazards.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : No known significant effects or critical hazards.
- Ingestion** : No known significant effects or critical hazards.

**Over-exposure signs/symptoms**

- Eye contact** : No specific data.
- Inhalation** : No specific data.
- Skin contact** : No specific data.
- Ingestion** : No specific data.

**Indication of immediate medical attention and special treatment needed, if necessary**

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

**Section 5. Fire-fighting measures****Extinguishing media**

- Suitable extinguishing media** : In case of fire, use water spray (fog), foam, dry chemical or CO<sub>2</sub>.
- Unsuitable extinguishing media** : None known.
- Specific hazards arising from the chemical** : In a fire or if heated, a pressure increase will occur and the container may burst.
- Hazardous thermal decomposition products** : Decomposition products may include the following materials: carbon dioxide, carbon monoxide, metal oxide/oxides
- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

**SAFETY DATA SHEET****SILCOPAS GREEN 045**

Version Number 1.9  
Revision Date 03/12/2026

Page 4 of 16  
Print Date 03/13/2026

## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

### Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Dispose of via a licensed waste disposal contractor. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

## Section 7. Handling and storage

### Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8).
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area,

**SAFETY DATA SHEET****SILCOPAS GREEN 045**

Version Number 1.9  
Revision Date 03/12/2026

Page 5 of 16  
Print Date 03/13/2026

away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

## Section 8. Exposure controls/personal protection

Control parametersOccupational exposure limits

Ingredient name	Exposure limits
Chromium oxide	<p><b>OSHA PEL (1993-06-30). [Chromium metal and insol salts (as Cr)]</b> TWA 8 hours: 1 mg/m<sup>3</sup> (as Cr)</p> <p><b>OSHA PEL (1993-06-30). [Chromium (III) compounds (as Cr)]</b> TWA 8 hours: 0.5 mg/m<sup>3</sup> (as Cr)</p> <p><b>NIOSH REL (2010-09-01). [chromium (III) compounds as Cr]</b> TWA 8 hours: 0.5 mg/m<sup>3</sup> (as Cr)</p> <p><b>CAL OSHA PEL (2018-05-16). [chromium (iii) compounds as Cr]</b> TWA 8 hours: 0.5 mg/m<sup>3</sup> (as Cr)</p> <p><b>OSHA PEL 1989 (1989-03-01). [Chromium metal and insoluble salts]</b> TWA 8 hours: 1 mg/m<sup>3</sup></p> <p><b>OSHA PEL 1989 (1989-03-01). [Chromium (III) compounds (as Cr)]</b> TWA 8 hours: 0.5 mg/m<sup>3</sup> (as Cr)</p> <p><b>ACGIH TLV (2018-03-20). [inorganic chromium III compounds as Cr] A4.</b> TWA 8 hours: 0.003 mg/m<sup>3</sup> (as Cr) Form: Inhalable fraction</p>

Biological exposure indices

No exposure indices known.

- Appropriate engineering controls** : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

**SAFETY DATA SHEET****SILCOPAS GREEN 045**

Version Number 1.9  
Revision Date 03/12/2026

Page 6 of 16  
Print Date 03/13/2026

**Individual protection measures**

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

<b>Section 9. Physical and chemical properties</b>
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The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

**Appearance**

- Physical state** : liquid [Paste.]
- Color** : GREEN
- Odor** : Not available.
- Odor threshold** : Not available.
- pH** : Not available.

**SAFETY DATA SHEET****SILCOPAS GREEN 045**

Version Number 1.9  
Revision Date 03/12/2026

Page 7 of 16  
Print Date 03/13/2026

<b>Melting point/freezing point</b>	:	Not available.
<b>Boiling point or initial boiling point and boiling range</b>	:	Not available.
<b>Flash point</b>	:	Not available.
<b>Evaporation rate</b>	:	Not available.
<b>Flammability</b>	:	Not available.
<b>Lower and upper explosion limit/flammability limit</b>	:	<b>Lower:</b> Not available. <b>Upper:</b> Not available.
<b>Vapor pressure</b>	:	Not available.
<b>Relative vapor density</b>	:	Not available.
<b>Relative density</b>	:	Not available.
<b>Solubility in water</b>	:	Not available.
<b>Partition coefficient: n-octanol/water</b>	:	Not applicable.
<b>Auto-ignition temperature</b>	:	Not available.
<b>Decomposition temperature</b>	:	Not available.
<b>Viscosity</b>	:	<b>Dynamic</b> : Not available. <b>Kinematic</b> : Not available.

**Particle characteristics**

<b>Median particle size</b>	:	Not applicable.
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<b>Section 10. Stability and reactivity</b>
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<b>Reactivity</b>	:	No specific test data related to reactivity available for this product or its ingredients.
<b>Chemical stability</b>	:	Stable under recommended storage and handling conditions (see Section 7).
<b>Possibility of hazardous reactions</b>	:	Under normal conditions of storage and use, hazardous reactions will not occur.
<b>Conditions to avoid</b>	:	Keep away from extreme heat and oxidizing agents.
<b>Incompatible materials</b>	:	Keep away from strong acids. Oxidizer.
<b>Hazardous decomposition products</b>	:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

**SAFETY DATA SHEET**

**SILCOPAS GREEN 045**

Version Number 1.9  
Revision Date 03/12/2026

Page 8 of 16  
Print Date 03/13/2026

**Section 11. Toxicological information**

**Information on toxicological effects**

**Acute toxicity**

**Conclusion/Summary** : Mixture.Not fully tested.

**Skin corrosion/irritation**

**Conclusion/Summary** : Mixture.Not fully tested.

**Serious eye damage/eye irritation**

**Conclusion/Summary** : Mixture.Not fully tested.

**Respiratory corrosion/irritation**

**Conclusion/Summary** : Mixture.Not fully tested.

**Respiratory or skin sensitization**

**Skin**

**Conclusion/Summary** : Mixture.Not fully tested.

**Respiratory**

**Conclusion/Summary** : Mixture.Not fully tested.

**Germ cell mutagenicity**

**Conclusion/Summary** : Mixture.Not fully tested.

**Carcinogenicity**

**Conclusion/Summary** : Mixture.Not fully tested.

**SAFETY DATA SHEET****SILCOPAS GREEN 045**

Version Number 1.9  
 Revision Date 03/12/2026

Page 9 of 16  
 Print Date 03/13/2026

**Classification**

Product/ingredient name	OSHA	IARC	NTP
Chromium oxide	-	3	-

**Reproductive toxicity**

**Conclusion/Summary** : Mixture. Not fully tested.

**Specific target organ toxicity (single exposure)**

Not available.

**Specific target organ toxicity (repeated exposure)**

Not available.

**Aspiration hazard**

Not available.

**Information on the likely routes of exposure**

Not available.

**Potential acute health effects**

**Eye contact** : No known significant effects or critical hazards.  
**Inhalation** : No known significant effects or critical hazards.  
**Skin contact** : No known significant effects or critical hazards.  
**Ingestion** : No known significant effects or critical hazards.

**Symptoms related to the physical, chemical and toxicological characteristics**

**Eye contact** : No specific data.  
**Inhalation** : No specific data.  
**Skin contact** : No specific data.  
**Ingestion** : No specific data.

**Delayed and immediate effects and also chronic effects from short and long term exposure**

**Short term exposure**

**SAFETY DATA SHEET**

**SILCOPAS GREEN 045**

Version Number 1.9  
Revision Date 03/12/2026

Page 10 of 16  
Print Date 03/13/2026

**Potential immediate effects** : Not available.  
**Potential delayed effects** : Not available.

**Long term exposure**

**Potential immediate effects** : Not available.  
**Potential delayed effects** : Not available.

**Potential chronic health effects**

Not available.

**Conclusion/Summary** : Mixture. Not fully tested.

**General** : No known significant effects or critical hazards.  
**Carcinogenicity** : No known significant effects or critical hazards.  
**Mutagenicity** : No known significant effects or critical hazards.  
**Reproductive toxicity** : No known significant effects or critical hazards.

**Numerical measures of toxicity**

**Acute toxicity estimates**  
N/A

**Section 12. Ecological information**

**Toxicity**

Not available.

**Conclusion/Summary** : Not available.

**Persistence and degradability**

Not available.

**Conclusion/Summary** : Not available.

**Bioaccumulative potential**

Not available.

**Mobility in soil**

**SAFETY DATA SHEET****SILCOPAS GREEN 045**

Version Number 1.9  
Revision Date 03/12/2026

Page 11 of 16  
Print Date 03/13/2026

Soil/Water partition coefficient : Not available.

**Other adverse effects**

No known significant effects or critical hazards.

**Section 13. Disposal considerations**

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

**Section 14. Transport information**

U.S.DOT 49CFR : Not regulated for transportation.  
Ground/Air/Water

IATA : Consult mode specific transport rules

IMDG : Consult mode specific transport rules

**Section 15. Regulatory information****U.S. Federal regulations**

**TSCA 8(a) CDR Exempt/Partial exemption:** Not determined

**TSCA 8(a) - Preliminary assessment report (PAIR):** Decamethylcyclopentasiloxane;  
Octamethylcyclotetrasiloxane; Dodecamethylcyclohexasiloxane;

**SAFETY DATA SHEET****SILCOPAS GREEN 045**

Version Number 1.9  
Revision Date 03/12/2026

Page 12 of 16  
Print Date 03/13/2026

**TSCA 12(b) - Chemical export notification**

Clean Air Act Section 112(b) : Listed  
 Hazardous Air Pollutants (HAPs)  
 Clean Air Act Section 602 Class I : Not listed  
 Substances  
 Clean Air Act Section 602 Class : Not listed  
 II Substances  
 DEA List I Chemicals (Precursor : Not listed  
 Chemicals)  
 DEA List II Chemicals (Essential : Not listed  
 Chemicals)

**SARA 302/304****Composition/information on ingredients**

No products were found.

SARA 304 RQ : Not applicable.

**SARA 311/312**

Classification : Not applicable.

**Composition/information on ingredients**

No products were found.

**SARA 313****Form R - Reporting requirements**

Product name	CAS number	%
Chromium oxide	1308-38-9	>= 15 - <= 40

**Supplier notification**

Product name	CAS number	%
Chromium oxide	1308-38-9	>= 15 - <= 40

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

**SAFETY DATA SHEET**

**SILCOPAS GREEN 045**

Version Number 1.9  
Revision Date 03/12/2026

Page 13 of 16  
Print Date 03/13/2026

**State regulations**

- Massachusetts** : The following components are listed:  
Chromium oxide
- New York** : None of the components are listed.
- New Jersey** : The following components are listed:  
CHROMIC OXIDE
- Pennsylvania** : The following components are listed:  
CHROMIUM COMPOUNDS

**California Prop. 65**

This product does not require a Safe Harbor warning under California Prop. 65.

**International regulations**

**Chemical Weapon Convention List Schedules I, II & III Chemicals**

**Chemical Weapons Convention List Schedule I Chemicals**

None of the components are listed.

**Chemical Weapons Convention List Schedule II Chemicals**

None of the components are listed.

**Chemical Weapons Convention List Schedule III Chemicals**

None of the components are listed.

**Montreal Protocol**

None of the components are listed.

**Stockholm Convention on Persistent Organic Pollutants**

**Annex A - Elimination - Production**

None of the components are listed.

**Annex A - Elimination - Use**

None of the components are listed.

**Annex B - Restriction - Production**

None of the components are listed.

**Annex B - Restriction - Use**

None of the components are listed.

## SAFETY DATA SHEET

### **SILCOPAS GREEN 045**

Version Number 1.9  
Revision Date 03/12/2026

Page 14 of 16  
Print Date 03/13/2026

#### Annex C - Unintentional - Production

None of the components are listed.

#### Rotterdam Convention on Prior Informed Consent (PIC)

##### Rotterdam Convention on Prior Informed Consent (PIC) - Industrial

None of the components are listed.

##### Rotterdam Convention on Prior Informed Consent (PIC) - Pesticide

None of the components are listed.

##### Rotterdam Convention on Prior Informed Consent (PIC) -Severely hazardous pesticide

None of the components are listed.

#### UNECE Aarhus Protocol on POPs and Heavy Metals

##### Heavy metals - Annex 1

None of the components are listed.

##### POPs - Annex 1 - Production

None of the components are listed.

##### POPs - Annex 1 - Use

None of the components are listed.

##### POPs - Annex 2

None of the components are listed.

##### POPs - Annex 3

None of the components are listed.

#### Inventory list

<b>Australia</b>	:	All components are listed or exempted.
<b>Canada</b>	:	All components are listed or exempted.
<b>China</b>	:	All components are listed or exempted.
<b>Eurasian Economic Union</b>	:	<b>Russian Federation inventory:</b> All components are listed or exempted.
<b>Japan</b>	:	<b>Japan inventory (CSCL):</b> Not determined. <b>Japan inventory (ISHL):</b> Not determined.
<b>New Zealand</b>	:	All components are listed or exempted.
<b>Philippines</b>	:	All components are listed or exempted.
<b>Republic of Korea</b>	:	All components are listed or exempted.
<b>Taiwan</b>	:	All components are listed or exempted. All components are listed or



## SAFETY DATA SHEET

### **SILCOPAS GREEN 045**

Version Number 1.9  
Revision Date 03/12/2026

Page 16 of 16  
Print Date 03/13/2026

#### **Key to abbreviations**

- : ATE = Acute Toxicity Estimate
- BCF = Bioconcentration Factor
- DOT = Department of Transportation
- GHS = Globally Harmonized System of Classification and Labelling of Chemicals
- IATA = International Air Transport Association
- IBC = Intermediate Bulk Container
- IMDG = International Maritime Dangerous Goods
- IMO = International Maritime Organization
- LogPow = logarithm of the octanol/water partition coefficient
- MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
- N/A = Not available
- SGG = Segregation Group
- TDG = Transportation of Dangerous Goods
- UN = United Nations

#### **References**

- : Not available.

#### **Notice to reader**

**To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.**